

UNINET® DTF™

DTF HEAT STATION INSTRUCTIONS

Control Panel Guidance

Temperature controls are on the left:



Time controls are on the right:



Recommended temperature for DTF powder curing:

- A3 sheets – 120°C / 250°F for 120 seconds. For sheets with large images and / or a lot of ink coverage, it may be necessary to open the cover, rotate the page 180 degrees, and then bake again for another 2 mins.
- A4 or smaller sheets - 120°C / 250°F for 120 seconds
- These settings can be slightly fine-tuned based on your operating environment, film, ink and powder.

You can start the timer by pressing the “UP” button on the TIME (right) section. Press it again to cancel.

It is recommended to keep the settings on Celsius. If you set the machine to Fahrenheit, the light will be on next to the °F symbol. Be careful not to confuse Celsius with Fahrenheit.

WORK IN A WELL-VENTILATED AREA and use Protective Equipment when working with DTF products and processes as fumes may be hazardous. A fume extractor is recommended.

How to Change the Temperature from Celsius to Fahrenheit

- Press and hold the “out” button for 5 seconds, AND again press the “out ” button multiple times Until CF appears on the display.



- Press button up button once then finally press the “out” button to save the settings.



- The “F” indicator should light up.



After entering Fahrenheit, you also need to adjust the maximum temperature in the Fahrenheit state.

- Press and hold the “out” button for 5 seconds, then press the “out” button again multiple times until “SVH” appears on the display.



- Then adjust the value of the SVH interface to 248° - 257°F by pressing up or down key.



- Finally, press “out” to save.



- Power off the oven and then turn on again after a few seconds. After restarting the oven, press the “out” button and adjust the temperature that you would like to use between 248° - 257° Fahrenheit, using up or down key and save using “out” button.
- After you have saved, the temperature will automatically start from a lower value and will go up to the value you have saved as per your preference.
- ❖ **Be careful not to confuse Celsius with Fahrenheit.**
- ❖ **DO NOT RAISE THE TEMPERATURE OF THE HEAT STATION PAST 155°C / 310°F OR THE THERMAL FUSE CAN BLOW. AN EXTRA FUSE IS INCLUDED IN THE BOX FOR YOUR CONVENIENCE.**