

UniNet[®]

iColor[®]

PRINTING SOLUTIONS

PRINT ON DEMAND

ANY JOB | ANY SIZE | ANY TIME

iColor[®] 600 A3 / Tabloid Digital Color + White Transfer Media Printer User Manual

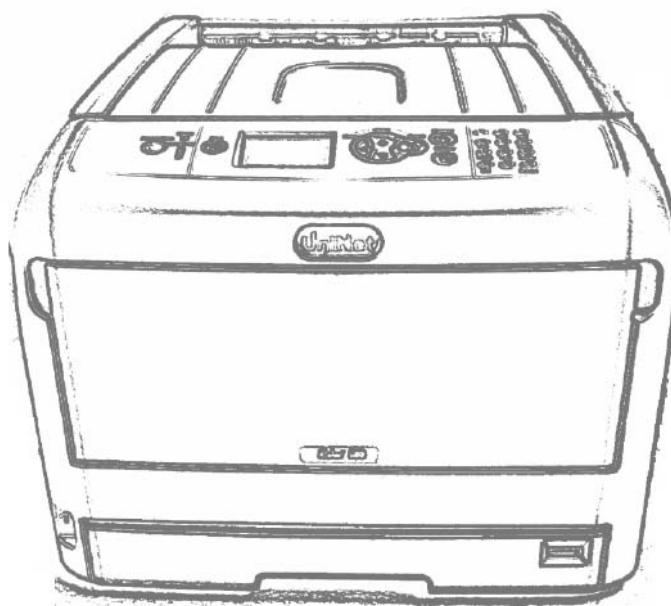


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Refer to the included Flash Drive or CD with your printer for in depth instructions. iColor® TransferRIP license code will also be provided on drive or CD.

March 2017 Edition – A newer version of this manual may be available at www.icolorprint.com/support

iColor® 600 Tabloid Digital Color + White Transfer Media Printer

The iColor® 600 printer has been developed to produce high-quality color prints with the added functionality of printing in white as a spot color, underprint or overprint in one pass with the included iColor® Transfer RIP Software.

Please follow the enclosed quick setup guide to get started. The standard user manual (provided on CD enclosed) will provide detailed instructions for full printer functionality. The iColor® 600 comes complete with 4 toner cartridges for full color with white printing (CMYW), as well as a true black printing kit (toner and drum combination). Just quickly swap the white for black when true black is needed. With the white cartridge installed, black is produced using composite black (made from CMY).

You will also have the option to add our full fluorescent kit which comes complete with 3 [CMY] toner cartridges and matching drum units. This system requires no additional software or expertise to print conventional CMYK images in vivid fluorescent color that glow under black (UV) light. In addition, add exclusive iColor® security and clear toner options at any time.

Please note that vector and line art images, including text, are likely to produce the best results. For exciting design ideas and suggestions for using the iColor® 600 for maximum effect, please visit our website at www.icolorprint.com.

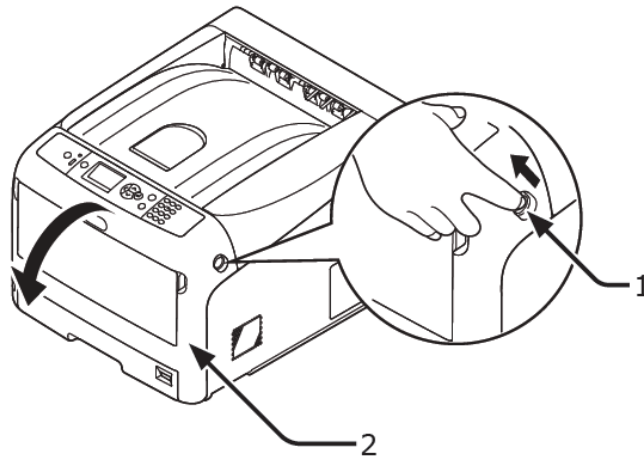
iColor® Premium Transfer media has been optimized to provide quality results when used with the printer, enabling the user to produce eye-catching designs which may be applied to a variety of textiles and surfaces.

Installing Consumables

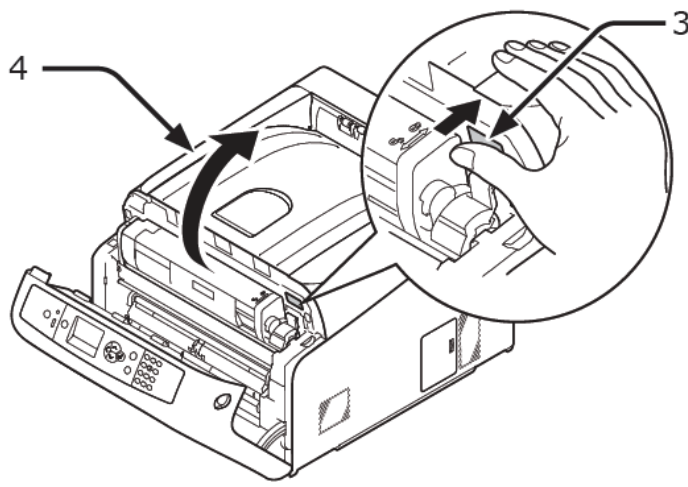
- 1 Insert your finger into the recess on the right side of the printer and pull the front cover open lever (1) to open the front cover (2) forward.

! Note

- Open the front cover gently. If opening rapidly, an MP tray may open.

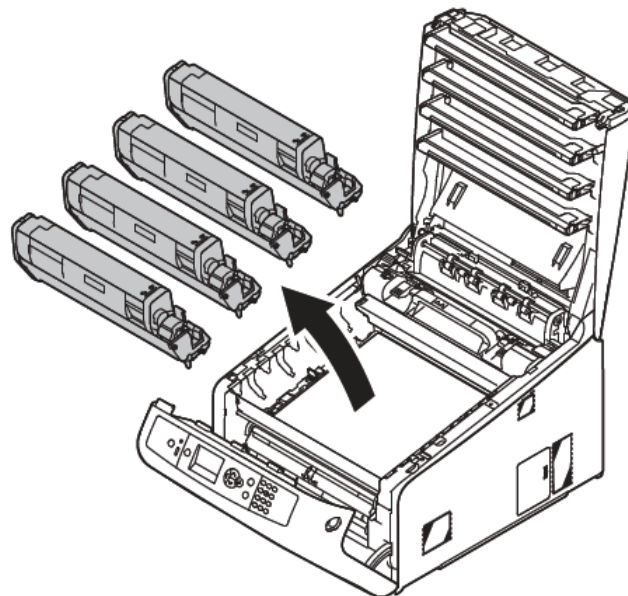


- 2** Press the top cover open button (3) and open the top cover (4).



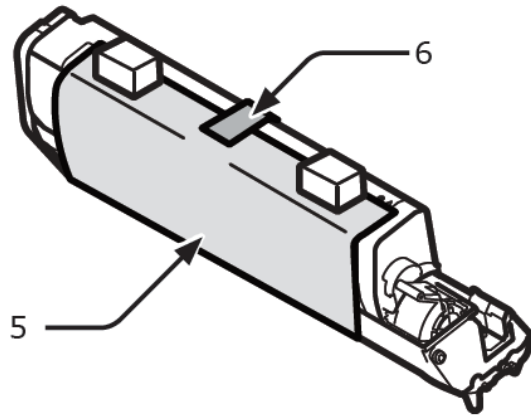
NOTE: The white cartridge that came preinstalled in your machine is already in the locked position. Just remove the protective covering - it is not necessary to turn the blue lever. Doing so can cause toner to spill.

- 3** Take out all four image drums from the printer.

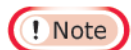
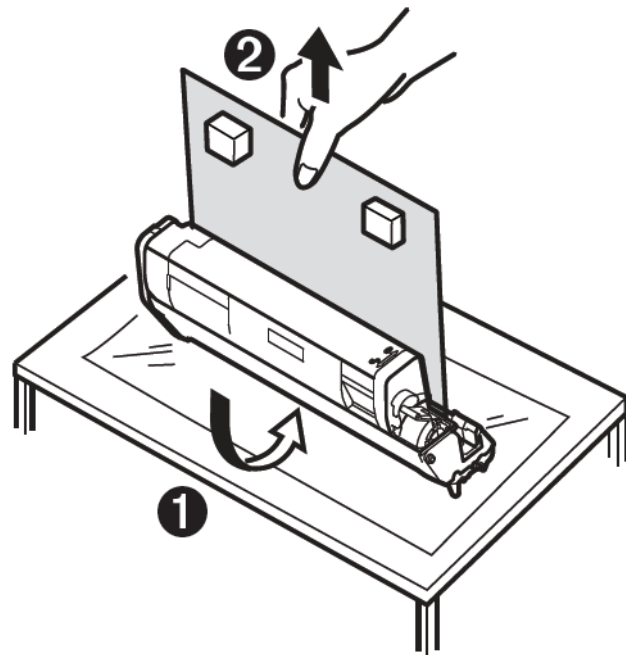


4 Remove the protective sheets from four image drums.

(1) Place an image drum on a newspaper. Remove a tape (6) stuck on a protective sheet (5) and open it.

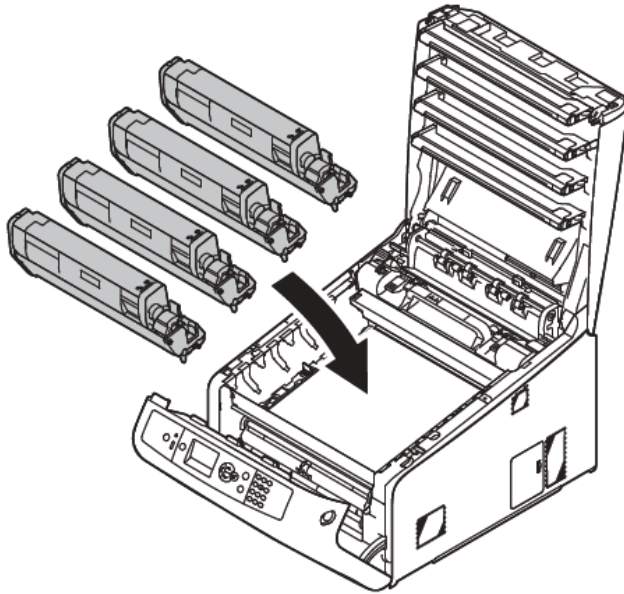


(2) Pull out a protective sheet to the direction of the arrow.



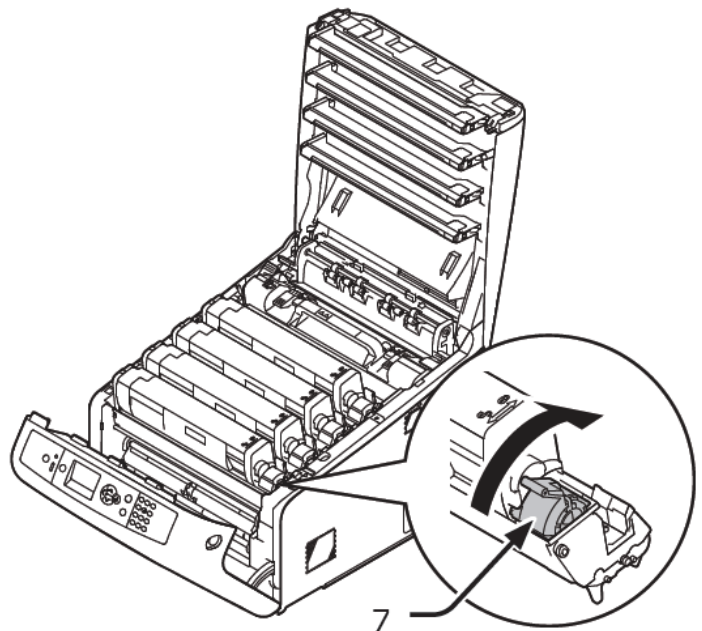
- Do not turn the blue lever of the toner cartridge.

- 5 Put all four image drums back into printer.

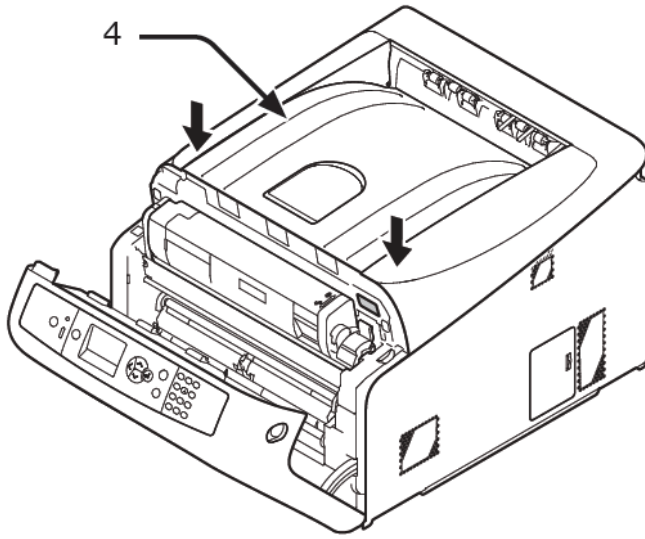


- 6 Turn the blue lever (7) of the toner cartridge in direction of the arrow fully. Turn the levers of all four 4 toner cartridges.

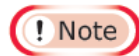
NOTE: Only turn the blue lever of the toner cartridge AFTER it is reinstalled into its corresponding drum unit. Turning the blue lever while disengaged from the drum unit will open the supply and cause the toner to dump out of the cartridge.



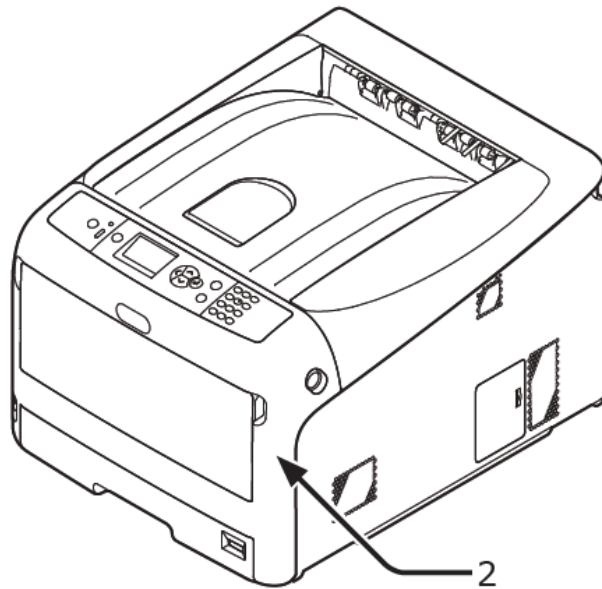
- 7** Close the top cover (4) by pushing the both sides of the cover firmly.



- 8** Close the front cover (2).



- The front cover cannot be closed securely if the top cover is not closed.
- When the error message that the top or front cover is open does not disappear from the operator panel's display screen, make sure they are closed securely.



Installing iColor® 600 printer on a PC

These following instructions are for Windows 7, 8, and 10 via USB and Network. **You must have Administrator privileges on the computer to proceed.**

USB Setup:

1. Unpack the printer according to the Set-up Guide. **Do not turn on or connect your iColor® printer to the computer until the install program asks you to do so.** Doing so can cause errors during installation.
2. Locate the installation file on the USB drive or CD that was shipped with your printer and double click to launch the setup program.



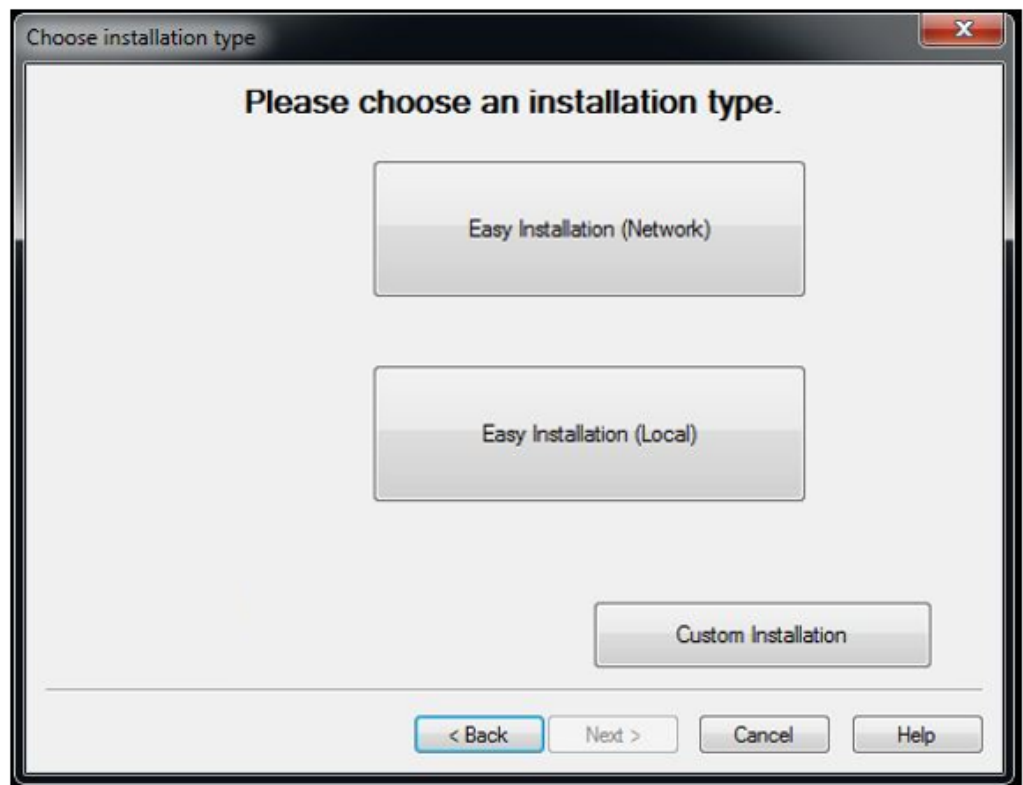
3. Click continue to install the iColor® 600 driver.



4. Agree to the terms of the Software License Agreement, then click next to start the driver installation wizard.



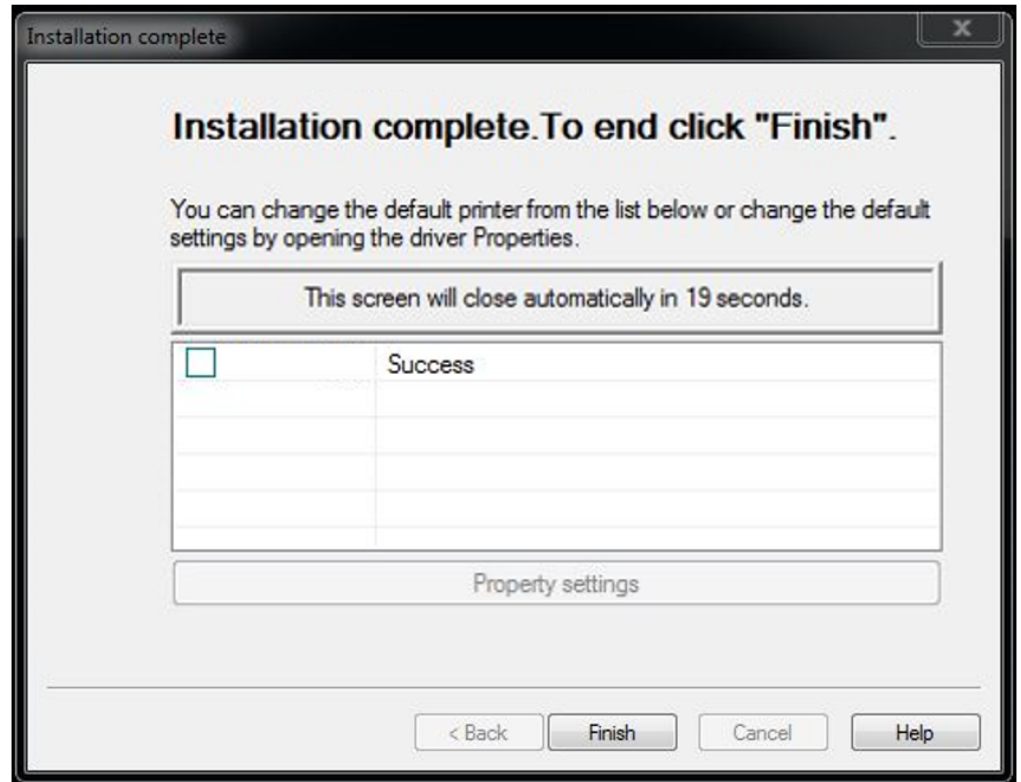
5. Chose 'Easy Installation (Local)' for USB Setup.



6. Once the following screen has been reached, it is now safe to connect the printer and computer via USB and power on the printer.



7. Click finish to complete the installation, or simply allow the screen to close automatically.



Network Setup:

1. Unpack the printer according to the Set-up Guide. Connect the printer to your network via CAT 5 cable and power on the printer. Your network will automatically assign an IP address to the printer, but it is suggested that you program a static IP address to the printer to avoid possible reassignment of the IP address should the machine be powered off.
2. Locate the installation file on the USB drive or CD that was shipped with your printer and double click to launch the setup program.



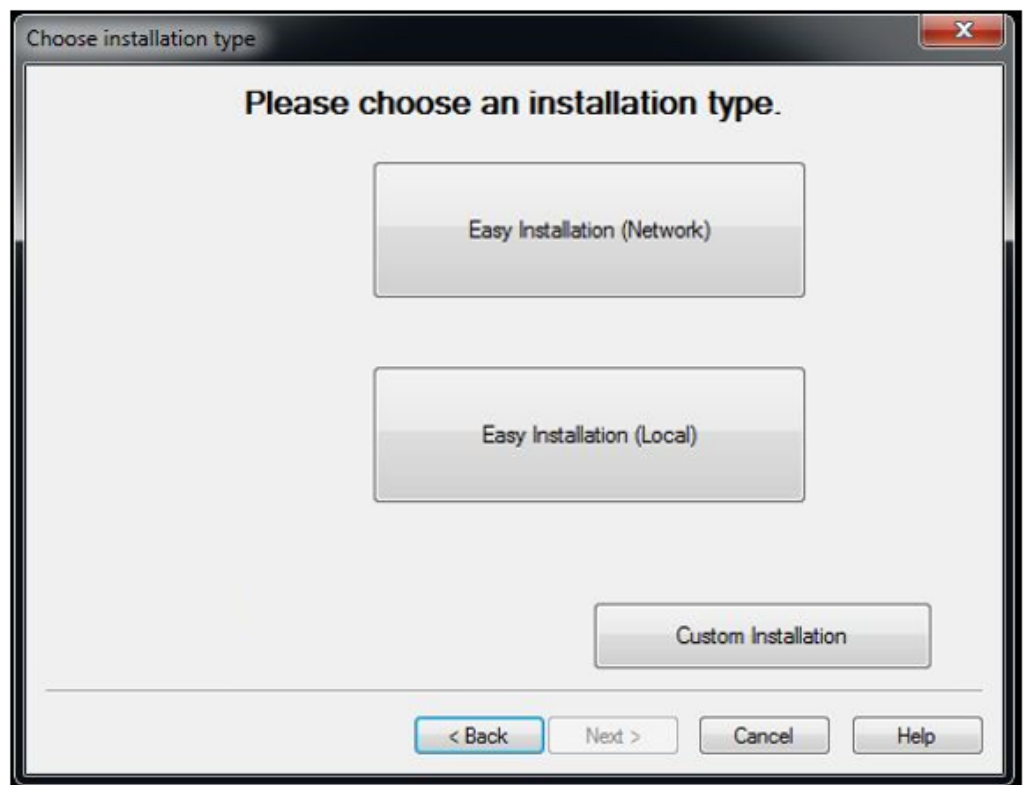
3. Click continue to install the iColor® 600 driver.



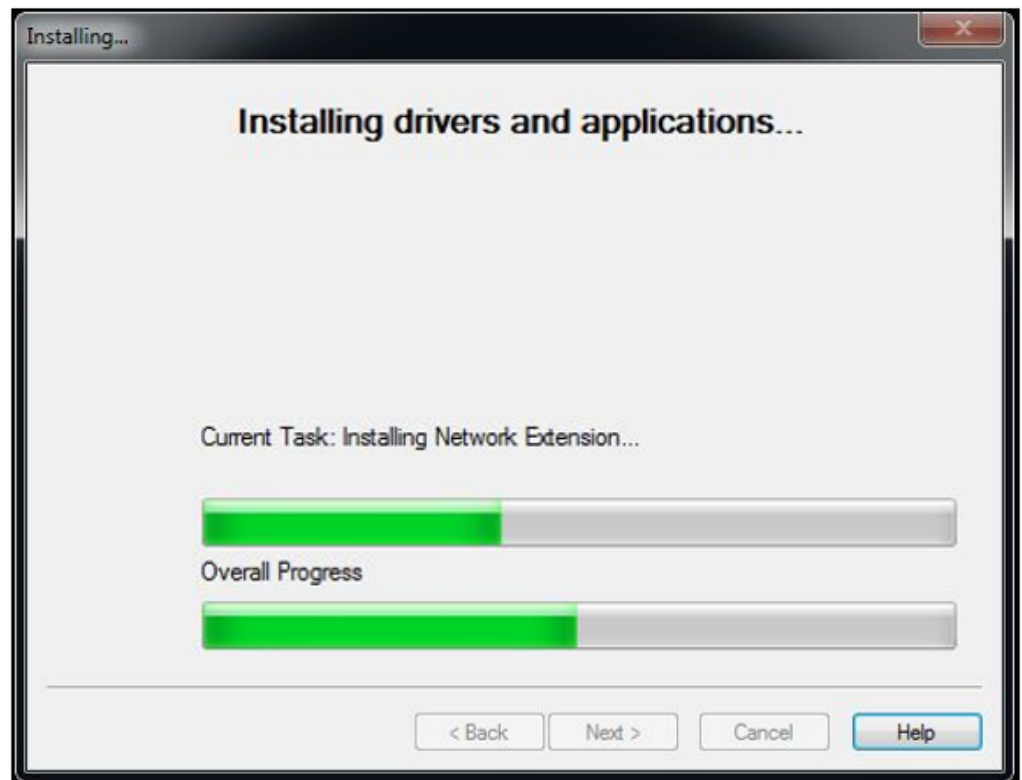
4. Agree to the terms of the Software License Agreement, then click next to start the driver installation wizard.



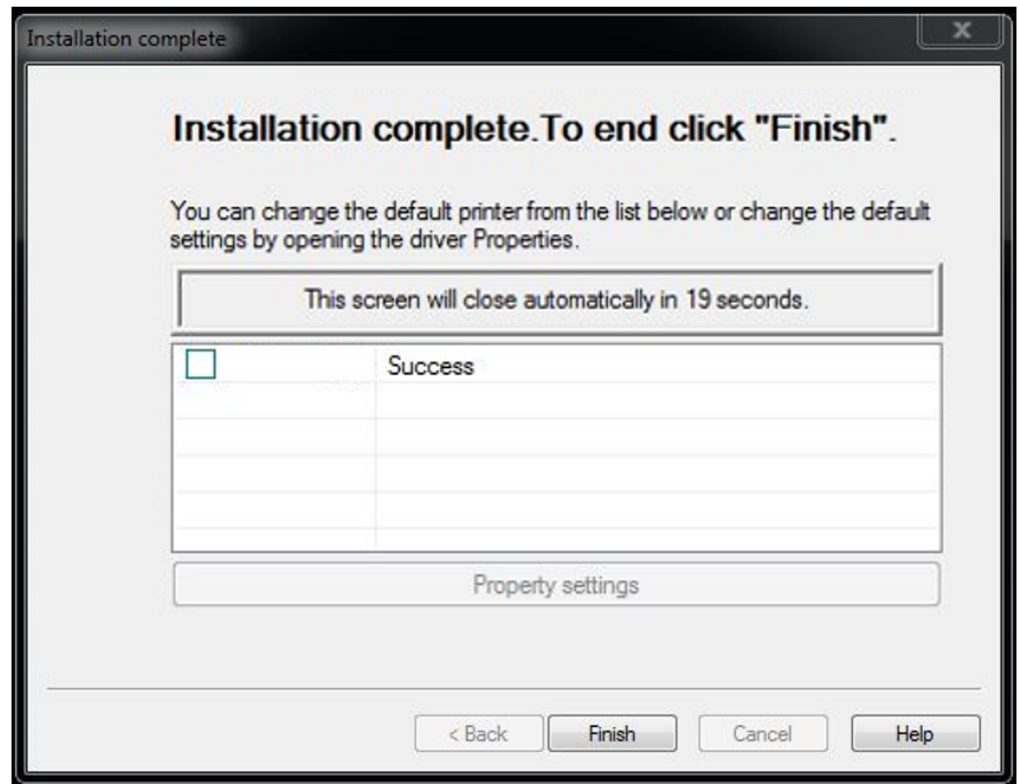
5. Chose 'Easy Installation (Network)' for Network Setup.



5. The software will search and detect the printer on your network (identified as C831). Highlight the printer, click next, and the software will be installed.



6. Click 'finish' to complete the installation, or simply allow the screen to close automatically.



Printers and Faxes (9)

7. Your printer will now be listed along with your other printers and devices.



Adobe PDF



Fax



HP LaserJet 4000



iColor 600

8. You are now ready to install the iColor® TransferRIP software. Installation software and instructions would be on the flash drive or CD that came with your printer, or they may have been emailed to you by your dealer.



iColor® TransferRIP
COLOR PROFILE • WHITE CONTROL • RASTERIZATION

www.icolorprint.com

Why use the iColor® TransferRIP?

Use the iColor® TransferRIP software to print fluorescent white as an underprint or overprint in one pass.

The iColor® TransferRIP software allows the user to manipulate the white layer behind the graphic for printing on dark or transparent media where white is needed as a background color. Two cartridge configurations are available to easily adjust for reverse printing, where white is needed as a top color for apparel. No need to create additional graphics with different color configurations – the software does it all – and in one pass! Enhance the brilliance of any graphic with fluorescent white behind color.

Print and Transfer onto:

- Natural and synthetic fabrics
- Dark and light fabrics
- Beer, wine and juice bottles
- White, colored or clear labels
- Leather
- Dark and light paper stock
- Foils
- Transparencies with fluorescent white as a background color

Create unique items - The possibilities are endless!

- T-shirts and sweatshirts
- Aprons
- Dark restaurant menus with fluorescent white print
- Corporate logo shirts
- Mouse pads
- Sports apparel
- Jackets
- Tote bags
- Signs with colored, white or fluorescent toner

The iColor® TransferRIP is the magic behind one pass printing with white as an underprint or an overprint. The most important point of the iColor® TransferRIP software is that it allows colors to be put down in layers. Regular printer drivers only concern themselves with what the eye sees on the top layer, the RIP allows you to separately control each layer, thus giving you the ability to control not only what you see, but what is behind that top layer (typically the white layer). The iColor® TransferRIP gives you the unique ability to use one machine to print images with white as an underprint or an overprint. You can now print vibrant colors on clear or dark media regardless of the background to which it is applied, where the white is put down first and the colors afterwards. The iColor® TransferRIP 'Color Mapping' feature also allows for 'Reverse Printing' when printing and transferring to garments where white is put down last. This is the only way to achieve white underprint and overprint in one pass, and you will not find another machine on the market today that can do all of this. The software also allows for color manipulation and removal, cost calculation, rasterization and advanced layout tools. It comes standard with the iColor® 600 and as an add-on with the iColor® 500.

To accomplish these two features, UniNet has created two configurations to suit any printing project:

'A' Configuration is for right side printing and allows for printing white as an underprint in one pass (typically used for transparencies, clear labels, dark media or Aqua Clear paper). The black and white cartridges can be swapped within the first slot depending on your needs. This configuration is for printing standard CMYK images when the black is installed or CMYW images when white is installed. When the white is installed in the black slot, this is configured for 'Right Side Printing' where the white is printed first, as an underprint, all in one pass. In this situation, the RIP converts pure K colors to CMY composite black, and puts in white not only as a background color but also in the image where white or page white is specified.

'B' Configuration allows for printing white as an overprint in one pass for reverse printing (typically used for transfer printing). This configuration calls for a special second set of white and cyan toner and drum cartridges. For the 'B' Configuration, the white cartridge is placed in the last slot (cyan station) and the cyan cartridge is placed in the first slot (black station) of the printer. The Color Mapping feature explained in this manual overrides the basic driver of the printer and automatically sends the proper color to the proper channel. This configuration is for garment printing where white is needed as an overprint, applied on top of all the other colors. When the image is pressed to the garment, the transfer sheet is flipped over and the white becomes the underprint.

This is especially important where images have half tones and 100% transfer of the image is an issue or when there is white in the image that needs to show through for dark colored garments.

Visit www.icolorprint.com/support for full written and video instructions on the iColor® TransferRIP software

Printing with Fluorescent Colors

To convert your printer to fluorescent colors, swap out the cyan, magenta and yellow STD color cartridges with your fluorescent colors. If operating in “B” configuration, insert the cyan fluorescent in the first slot. The magenta and yellow go in their normal slots. The white toner is already fluorescent and just stays in place.

It is highly recommended that you use the fluorescent cartridges in “A” configuration with the black cartridge installed for best results. Fluorescent toners, by their nature, are very bright and cannot create accurate composite black. If white is needed anywhere on the image, it is suggested that you run the graphic through as a 2nd pass to ensure accurate colors.

If operating in “B” configuration for one pass printing, check your image to ensure there is no black in the image at all (No 100%K, or any composite black colors). When in the “B” configuration, the TransferRIP software will take any black color and automatically make a specific composite black color using the C, M, & Y colors which will produce undesirable results.

Most fluorescent images will be placed on a black or dark colored garment, so black would not be suggested in these cases anyway.

Ask your dealer about upgrading to security and clear toner options as well!

Use Genuine UniNet iColor® Consumables

Only use genuine UniNet iColor® consumables. The use of incompatible supplies (toner, drums, transfer belts, fusers) will cause damage to your printer not covered by your warranty.

Replacing toner and drum cartridges

Because the iColor® 600 features cartridge remapping to achieve a white underprint or overprint, it is important that you follow these rules when determining which color cartridge to order (pertains to both toner and drum units):

‘A’ Configuration Supplies Replacement Guide

This is for white UNDERPRINT when the white cartridge is installed

Printer Display Reads:	Replace with:
Cyan low/out/empty	Cyan (Back of Printer)
Magenta low/out/empty	Magenta
Yellow low/out/empty	Yellow
Black low/out/empty	Black/White/Clear (check which cartridge is installed) (Front of Printer)

‘B’ Configuration Supplies Replacement Guide

This is for white OVERPRINT when the white cartridge is installed

Printer Display Reads:	Replace with:
Cyan low/out/empty	Black/White/Clear (check which cartridge is installed) (Back of Printer)
Magenta low/out/empty	Magenta
Yellow low/out/empty	Yellow
Black low/out/empty	Cyan (Front of Printer)

NOTE: When moving cartridges between ‘A’ and ‘B’ configurations, the toner and drum units must move as a set. Never disengage or turn the blue lever of the toner unit during this process. You cannot put the white toner cartridge into the cyan drum unit (or vice versa) as it will cause catastrophic contamination, rendering the drum unit unusable.

It is recommended that you power down your printer before moving cartridges to prevent electrostatic damage.

Setting the Multipurpose tray to work with specific sized papers

iColor® transfer papers come in a variety of sizes, so it is recommended that you set the MPT tray to the size of the paper that you most commonly use. If the MPT tray identifies a paper that is not within its set parameters, the iColor® 600 printer will prompt you to press the online button after each print. Adjusting the settings will avoid this for the specific size you set.

The following instructions are for printers that have been set up within a network, using an IP address. Use your web browser to change the default settings:

- 1) From your web browser, go to 192.168.X.X (the specific IP address assigned to your printer)
- 2) Navigate to the admin menu and enter the username (root) and password (aaaaaa) (six lowercase letter a's)
- 3) Change all settings to match the following for Printer Menu > Tray Configuration:

[View Information](#) | [Print Information](#) | [Printer Menu](#) | [Admin Setup](#) | [Calibration](#) | [Direct Print](#) | [Job List](#) | [Links](#)

Printer Menu

- General Printer Settings
- Tray Configuration**
- System Adjust

Tray Configuration

Tray	Paper Size	Media Type	Media Weight
MPTray	Letter Long Edge ▼	Glossy ▼	Heavy ▼
Tray1	Cassette Size ▼	Plain ▼	Medium ▼

*** If "Paper Size" is "Legal Paper", "Other Size" please click the following.**
» [Detail Settings](#)

User Setting

You can set "Printing area".
» [Specify custom paper sizes for each tray.](#)

Paper Input Options

Tray Switch	Tray Select
Auto Tray Switch : On ▼	Paper Feed : MPTray ▼
	MPTray Usage : When Mismatching ▼
Tray Sequence : Down ▼	

- 4) With these settings in place, you will be able to print to the MPTray without pressing the online button at all (even for the first page out, it prints completely unattended). When using the printer without the iColor® TransferRIP, the printer will now always look for paper in the MPT first. If it does not find it there it will pull from the tray on bottom so this setting works great for all uses.
- 5) When using the iColor® TransferRIP, you should not check the 'Force Manual Tray' box and the input tray should be set to 'Printer Default'.

If you are not networking your printer, the following instructions are for printers that have been set up via direct connection using the USB port:

- 1) Press the 'Menu' button and scroll down to 'Menus' and press enter



2) Select 'Tray Configuration' and press enter



3) Select 'MPTray' and press enter



4) Select 'Paper Size' and press enter



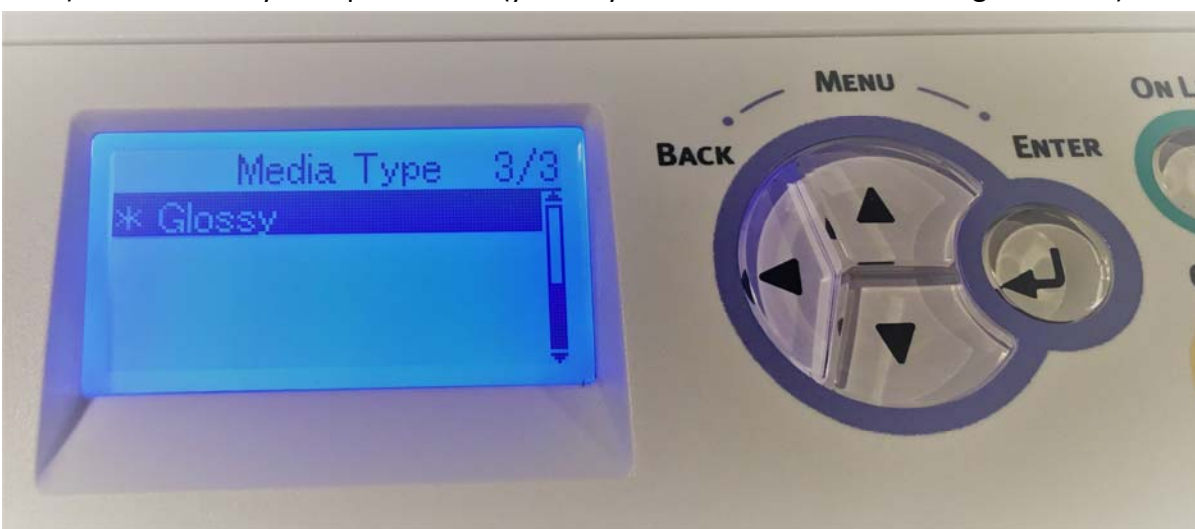
5) Select 'Letter' and press enter (you may also select A4 if using Premium Paper most often)



6) Press back, select 'Media Type' and press enter



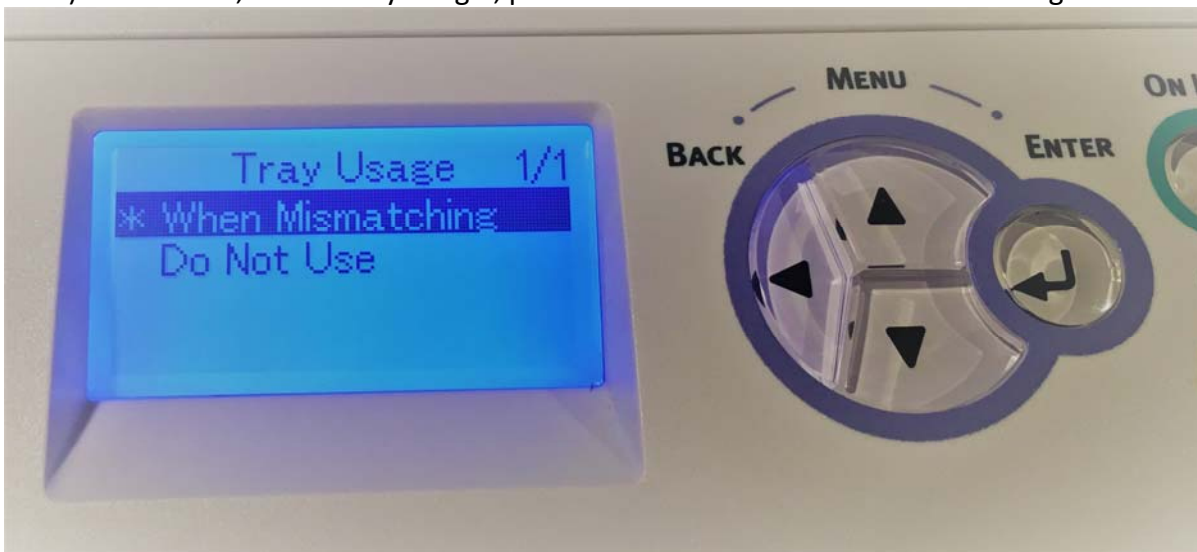
7) Select 'Glossy' and press enter (you may also choose another setting if desired)



8) Press back, select 'Media Weight', press enter and select 'Heavy'



9) Press back, select 'Tray Usage', press enter and select 'When Mismatching'



10) Press the online button to return to the main screen. You are now ready to print on your preferred media through the MPTray without pressing online!

Printing tips

There are many variables that could produce different results. Specific steps may need to be altered based on:

- Type and brand of Heat Press: The temperature and duration varies slightly based on the heat press being used. All instructions are based on using a Hotronix Fusion press. Clam shell and swing away presses may also yield different results.
- Type of image: Photos or full color graphics may require a longer press time than vector images or text
- Type of garment: Cotton, Polyester, and Spandex material all respond differently to heat. All instructions are based on cotton garments
- Toner Coverage: Halftones in image may cause undesired results. Toner coverage should not be less than 60%, otherwise there will be issues with transferring the adhesive to the transfer sheet. Halftones can be corrected when using the white overprint feature in the RIP. This will help with toner coverage and proper adherence to the garment.

Consult the iColor® knowledge base for specific instructions on a variety of transfer paper offered at:

<http://www.icolorprint.com/support>

Technical Support Email: support@icolorprint.com

Technical Support Phone: 631-590-1040, Option 2

iColor® 600 System Specifications

Print Speed: Print Speed: Letter/A4 – up to 35 ppm Color and Monochrome; Tabloid/A3 – up to 20 ppm (Transparency setting speeds may vary)

Processor: 800 MHz

Duty Cycle: Up to 75,000 pg/mo.

Duplex: Optional

Memory: Standard 256 MB; maximum 768 MB

Resolution: 1200 x 600

Emulation: PCL® 6, PCL 5c; PostScript® 3™

Operating Systems: Microsoft® Windows® 8, Windows 7, Windows Vista®, Windows XP, Windows Server 2008, Server 2008 R2 x64, Server 2003; Mac® OS X 10.5 and higher

Interfaces: 10/100-TX Ethernet, High Speed USB v2.0

Multipurpose Tray: Standard 100-sheet; handles transfer media, card and mailing label stock

Paper Cassette: 400-sheet Legal/Letter/Universal

Paper Sizes (Min./Max.): A3, Tabloid, A4 (LEF), A4 (SEF), Letter (LEF), Letter (SEF), A5, Legal 13/13.5/14, Executive and banners up to 52" long

Paper Weight: Main Tray 17 lb. bond – 54 lb. bond/ 80 lb. cover (64 – 220 gsm); 2nd and 3rd Trays 17 lb. – 47 lb. bond (64 – 176 gsm); Multi-purpose Tray 17 lb. bond – 140 lb. index (64 – 256 gsm); Duplex 17 lb. – 54 lb. bond/80 lb. cover (64 – 220 gsm)

Size: (WxDxH): 17.6" x 21.7" x 14.2" (449 mm x 552 mm x 360 mm)

Weight: 81.6 lb. (37 kg)

Power: 120v or 230v