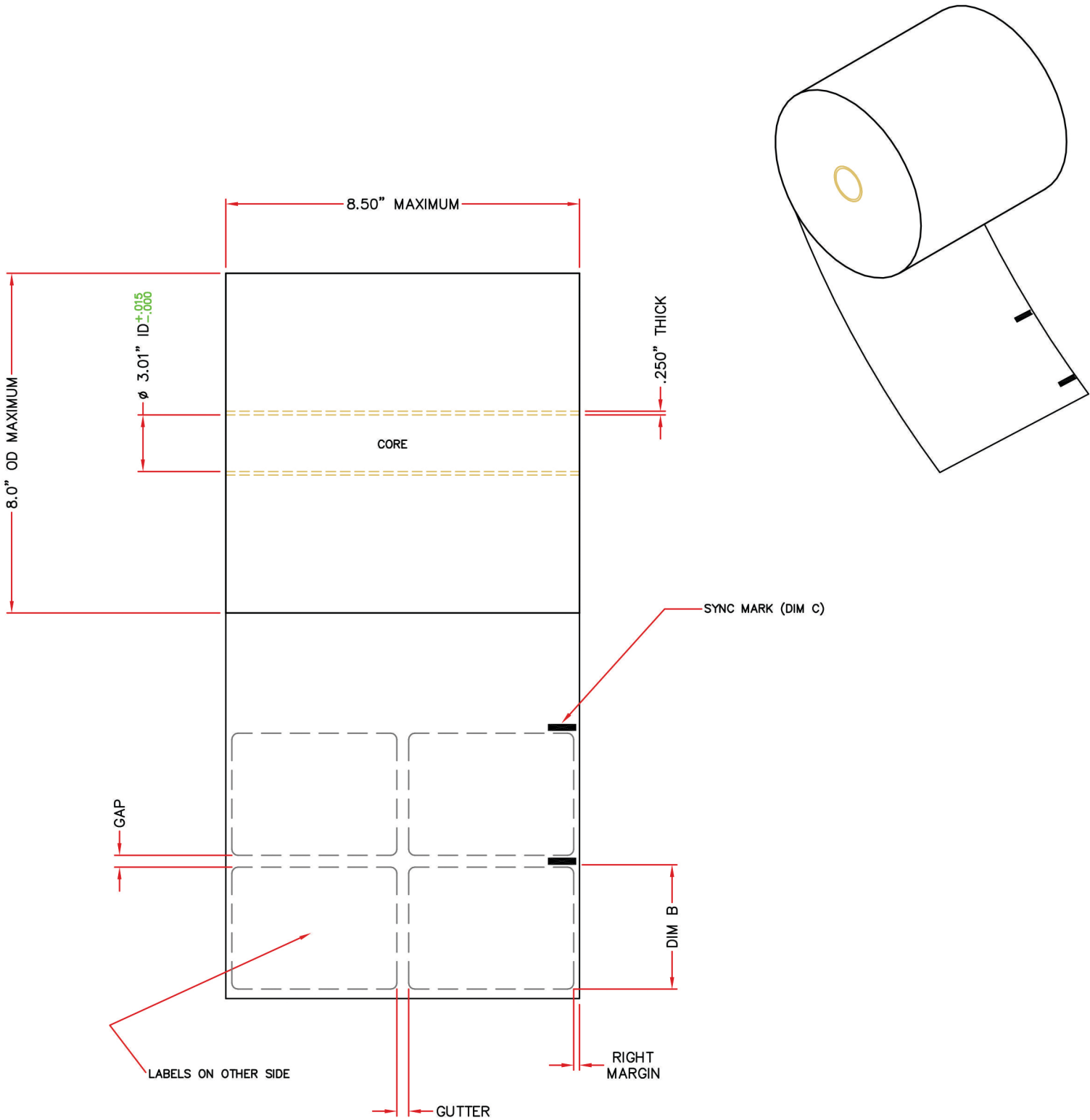


Label Specifications

REV.	ECN	DESCRIPTION	DATE	BY	CHK'D	APP'D



PACKAGING NOTES:

- 1) CORE PLUGS MUST BE USED.
- 2) ROLL EDGES MUST BE FULLY SUPPORTED TO PREVENT DAMAGE TO THE ROLL DURING SHIPPING.
- 3) MEDIA ROLL MUST BE PROTECTED FROM MOISTURE OBSORBTION.

ROLL NOTES:

- 1) IMAGE SIDE WOUND OUT.
- 2) CORE:
 - INSIDE DIAMETER= 3.01"- 3.025"
 - THICKNESS= .250"
- 3) CORE MUST BE FLUSH OR INSET < 1/16" AT EACH END.
- 4) CORE MUST BE ATTACHED TO THE LABEL MATERIAL USING EITHER:
 - DOUBLE SIDED RELEASEABLE TAPE.
 - LOW TACK GLUE.
- 5) LEADING EDGE MUST BE SQUARE AND CLEAN.
- 6) ROLL CONING IS NOT ALLOWED.
- 7) LABEL BUBBLING IS NOT ALLOWED.
- 8) SPLICING IS NOT ALLOWED.
- 9) GLUE OOZE IS NOT ALLOWED.
- 10) ROLL OUTSIDE DIAMETER= 8.0" MAXIMUM.
- 11) ROLL WEIGHT= 30lbs MAXIMUM.

NON DIE CUT LABEL NOTES:

- 1) NO SYNC MARKS.

DIE CUT LABEL (MATRIX REMOVED) NOTES:

- 1) CAN USE EITHER GAP SENSE OR SYNC MARK (SEE LIMITS BELOW).
- 2) LEFT & RIGHT MARGINS:
 - USING GAP SENSE= .063"MAXIMUM.
 - USING SYNC MARK= NO LIMIT
- 3) LABEL GAP & GUTTER SPACING .125" MINIMUM.
- 4) LABEL CORNER RADIUS:
 - USING EDGE SENSE= .125" MAXIMUM.
 - USING SYNC MARK= NO LIMIT (IE: CIRCLES).

KISS CUT LABEL NOTES:

- 1) MUST USE SYNC MARK.
- 2) LEFT & RIGHT MARGINS .063" MINIMUM.
- 3) LABEL GAP & GUTTER SPACING .125" MINIMUM.
- 4) LABEL CORNER RADIUS:
 - USING SYNC MARK= NO LIMIT.
 - *CAN NOT USE GAP SENSE METHOD.

SYNC MARK NOTES:

- 1) EACH LABEL ROW IS TO BE MARKED WITH A SYNC MARK.
- 2) SYNC MARK THE RIGHT EDGE OF THE LABEL MATERIAL AS IT UNWINDS.
- 3) SYNC MARK USING A BLACK I-MARK:
 - DIM C = .125"WIDE x .5"LONG.
 - OFFSET FROM EDGE= .030"
- 4) SYNC MARKS ARE TO BE ACCURATELY PLACED BETWEEN EACH TAG OR LABEL IN THE GAP AREA.
 - DIM B - TBD (DEPENDS ON SIZE OF TAG OR LABEL).
- 5) SYNC MARK DENSITY:
 - 1.2 ORTHO (MATT BLACK FINISH)

Media Thickness - 6 mil minimum, 10 mil maximum