

<u>Installation instructions for iColor® White RIP</u> <u>Underprint Plugin on the iColor® 700</u> <u>and Using Spot White</u>

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Consult the iColor[®] knowledge base for more information: www.icolorprint.com/support

Technical Support Email: support@icolorprint.com

Technical Support Phone: 631-590-1040, Option 2



Installing the iColor® 700 White RIP Underprint Option

Step 1 of 9: Launch EDGE2Print software on your PC

Step 2 of 9: Open the file 'Install White ICC.exe', click Install ICC for White Toner

ſ	Install ICC for White Toner
Computer My Passport_1 (Organize Include in library Share Name EDGE_White.icc	Install ICC for White Toner
Install White ICC.exe	



Step 3 of 9: Wait until the process is finished. Click the button to close. ICC profile for white toner underprint option is now installed

🖳 Install ICC for White Toner	🖳 Install ICC for White Toner
Installing ICC for	DONE!
White Toner	Click to Exit

Step 4 of 9: Open the folder of EDGE2Print, click EDGE2Print.exe. Make sure no other versions of the software is running, including APEX2Print



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Step 5 of 9: Insert the appropriate IP addresses and click Save

Setup IP Addresses	
Printer IP Address :	192.168.102.186
Feeder IP Address :	192.168.102.185
Sav	e
Sav	e

Step 6 of 9: Click Options->Software->White Toner from the tool bar

File Media Nesting Banner Cost Report	Options	
Selected Media	Printer	
11001 - Matte White Paper	Software 🕨	Cost Calculator
Open File	Preferences >	Display Options
Die Cut Mode:		Variable Data
Cut On The Fly:		White Toner

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Step 7 of 9: Click Import License, navigate to the file 'White_Toner_Enabled.dat', click open to enable white toner.

White_Toner_Form Dongle 18	Import License		
© Open ⊖ ↓ ≪ bin → Det	bug > License - 47	Search License	×
Organize 🔻 New folder		!≡ ▼	0
Favorites	Name	Date modified	Туре
Desktop	White_Toner_Enabled.dat	2015-08-11 2:04 PM	DAT File
 Recent Places CloudStation Dropbox iCloud Photos OneDrive 			
Homegroup			
r Computer	-		
🗣 Network 📴 Control Panel	• • [F
File nar	ne: White_Toner_Enabled.dat	Open Can	▼ cel



Step 8 of 9: Click Media from the toolbar, you will see White Toner tab.

white new

🔟 iSys (Certified N	/ledia												
Paper	Plastic	Foil	White Tor	er										
Plastic	Paper													
Media II	D		М	edia Description	Media Vendor	Media Type	Media Weight	t						
50001 -	Gloss Clear	PET fo	or White TB	D	TBD	Plain	Ultra Heavy 1							

Step 9 of 9: You can create your own media based on this profile, but you won't have color management options for them.

🔟 iSys C	ertified M	Media				
Paper	Plastic	Foil	White Toner			
Plastic	Paper					
Media ID)		Media Description	Media Vendor	Media Type	Media Weight
51001 - E	Black Text	ured Pap	er TBD	TBD	Plain	Ultra Heavy 1
white new	N		white new	white new	Plain	Ultra Heavy 1
			-		15.0	
Sele	ected N	Nedia				



Using Spot White

Note: If you want to print white, the color MUST be spot White. The following are simple instructions to change a color to spot white in AI.

Step 1 of 4: Open you file in AI. Click Window->Color and Window->Swatches to show COLOR and SWATCHES windows.





Step 2 of 4: Select the area where you want white print, then double click White on SWATCHES.



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Step 3 of 4: Change the color type from process color to spot color. Then click OK. Make sure the swatch name is "White". It is very important!





Step 4 of 4: Now you have spot white for the selected area. You can tell from the COLOR window which shows White 100%. Repeat Step 3 and 4 for all area you want to be spot white and save the file.



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